3.6

FD...L2X TYPE

CHECK-Q-METER VALVE

Nominal size	12	16	25	32
Rated pressure(bar)	350	350	350	350
Rated flow(L/min)	80	200	320	560

Benefits:

- Installation in manifolds (cartridge valve)
- With SAE flange ports
- Sub-plate connection or block, porting pattern to DIN 24340 form D, ISO 5781 and CETOP-RP 121 H
- Check valve pilot operated (leakage-free)
- The check-Q-meter controls the returning flow Q_{V2} in relation to the flow Q_{V1} in the inlet port of actuator. For the application in cylinders system, the area ratio ($Q_{V2} = Q_{V1} \cdot \Phi$) has to be taken into account
- Bypass valve, free flow in opposite direction
- Safety valve, optional (Only for valve with flange port and special plate valve type FD12 and FD16)

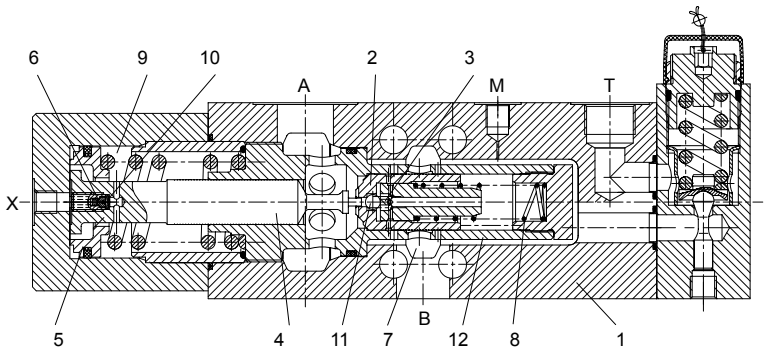
Contents

Function

Check-Q-meters are used to prevent runaway of hydraulic cylinder and motor in hydraulic system. They can also prevent pipe bursting.
Check-Q-meter basically consists of the housing (1), main poppet (2), pilot part (3), steel ball(11), pilot spool (4), spring seat (5) and damping (6). When load is lifted, fluid flows from A to B, the main spool (2) is opened. If pipe is cracked caused by the system, main spool (2) closes immediately because chamber (8) is connected with load pressure.

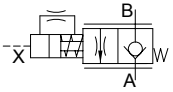
Lowering the load (circuit examples)
The direction of flow is from B to A. Port A is connected to tank via the directional valve. The piston rod side of the cylinder has a flow applied which corresponds to the working conditions. The relationship between the control pressure at port X and the load pressure at port B = 1:20.
When the control pressure is reached, the main spool opens. Via the control spool (4) the pilot stage (3) and steel ball (11) are lifted off its seat and chamber (8) is de-compressed via its internal hole and port A to tank. At the same time the load pressure in port B is no longer applied to chamber (8), this is due to the longitudinal movement of the pilot stage (3) within the main spool. The main poppet (2) is thereby unloaded. The reverse side of the control spool (4) at the main poppet (2) , lies against the collar edge of the damping spool (5).
In order to open the main poppet, the pressure in the port X is decided by the spring in the chamber (9). When the valve open, the pressure is 20bar, and fully open it is 60bar.
The opening cross-section for flow control increases progressively. It is created by the successive opening of radial hole in the sleeve (12) and the main poppet (2) land.
The relationship between the control pressure, cracking pressure and differential pressure determines the flow to the actuator via the connection of B to A. Thus uncontrolled running away of the actuator is prevented.
The controlled lowering procedure is not affected even if there is a pipe burst between the directional valve and port A.

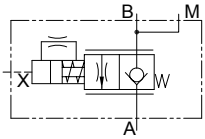
Guidelines for influencing the opening and closing times of the check-Q-meter.
- Throttling of the opening sequence is via orifice (6) in the control spool (4) and both sides of the damping spool (5). The orifice (6) is protected by sieves (10).
- The closing movement of the check-Q-meter is virtually unthrottled.
- When being used in conjunction with cylinders the control line to port X can be fitted with a throttle check valve (meter-out control) to influence the closing sequence.
- When being used in conjunction with motors a throttle check valve should not be fitted in the control line to port X. In this case it is recommended that the control time of the directional valve are influenced.



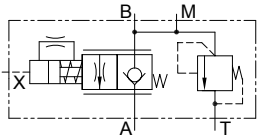
Symbols

Without safety valve





With safety valve



Specification

FD | | – L2X / | / | | *

Check-Q-meter

Nominal size 12 = 12
Nominal size 16 = 16
Nominal size 25 = 25
Nominal size 32 = 32

Cartridge valve =KA
Sub-plate mounting =PA
Flange connections without safety valve =FA
Flange connections with safety valve =FB

Series L20 to L29 =L2X
(L20 to L29: unchanged installation and connection dimensions)

Pressure setting range of safety valve
(Only for valve with flange port and special valve type FD12 and FD16)
Pressure setting up to 200bar =200
Pressure setting up to 300bar =300
Pressure setting up to 400bar =400

Further details in clear text

No code = NBR seals
V = FKM seals

External connection
threaded connection(X, M, T)
No code = Inch thread
2 = Metric thread

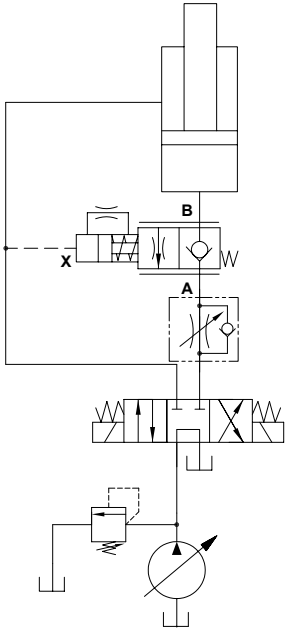
B00 = Without orifice
B03 = Orifice Ø 0.3 mm (sizes 12 and 16)
B04 = Orifice Ø 0.4 mm (size 25)
B06 = Orifice Ø 0.6 mm (size 32)
(other orifice diameters on request)

Relief setting:
at least 1.3 times the highest expected load !

Curcuit examples

Cylinder with single rod

On safety grounds, a closed in-between position directional valve should always be used!

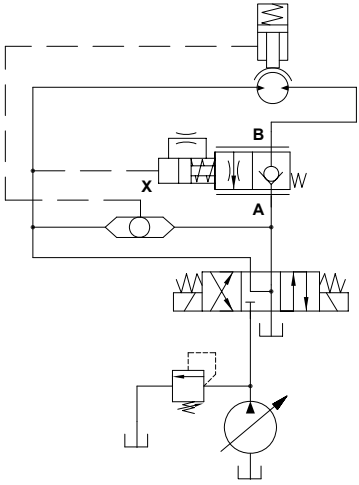


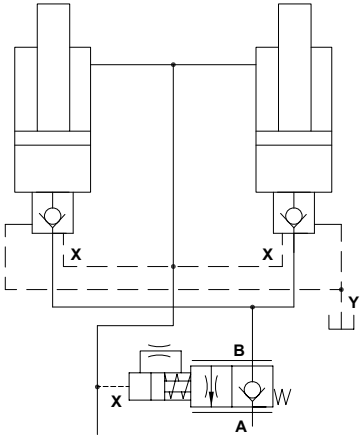
Notes: It is not allowed to use two check-Q-meters to control two synchronized cylinders, as same synchronisation pressure cannot be guaranteed in each cylinder. Therefore, two pilot operated check valves, type SL should be equipped in cylinders. The check-Q-meter is fitted in a common line.
In this case, the load pressure must not exceed 200bar!

To avoid the vibration because of too quick descent causing pressure lost at port X, a check throttle valve is commended to externally connect to Port A to limit the descent speed.

Hydraulic motor

To make sure that brake can be operated, both of the directional valve ports have to be connected to the tank in the in-between position. If the brake is externally unloaded then it is possible to use a closed in-between position directional valve.

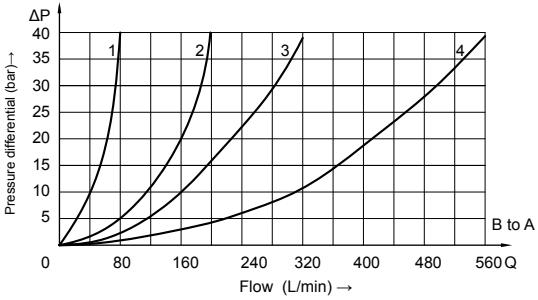




Technical data

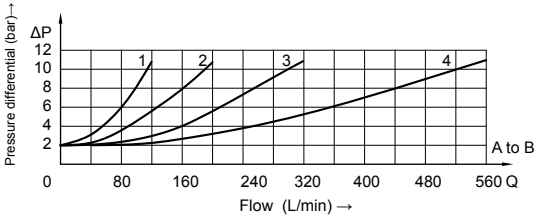
Fluid		Mineral oil
		Phosphate ester
Fluid temperature range	℃	-20 to +80
Viscosity range	mm^2/s	10 to 800
Degree of contamination		Maximum permissible degree of fluid contamination: Class 9. NAS 1638 or 20/18/15, ISO4406
Operating pressure, ports A, X	bar	to 350
Operating pressure, port B	bar	to 420
Pilot pressure, port X (flow control range)	bar	min.20~60, max.350
Cracking pressure, A to B	bar	2
Setting pressure for secondary pressure relief valve	bar	to 400
Flow -rate	L/min	80(size 12),200(size 16),320(size 25),560(size 32)
Area ratio of the pre-opening		poppet seat area 1
		area of pilot spool 20

Characteristic curves (Measured at t=40℃ ±5℃ , using HLP46)



Pressure differential
P in relation to flow Q,
measured at throttle position:
Throttle fully open (Px=60bar)

1 = size 12
2 = size 16
3 = size 25
4 = size 32

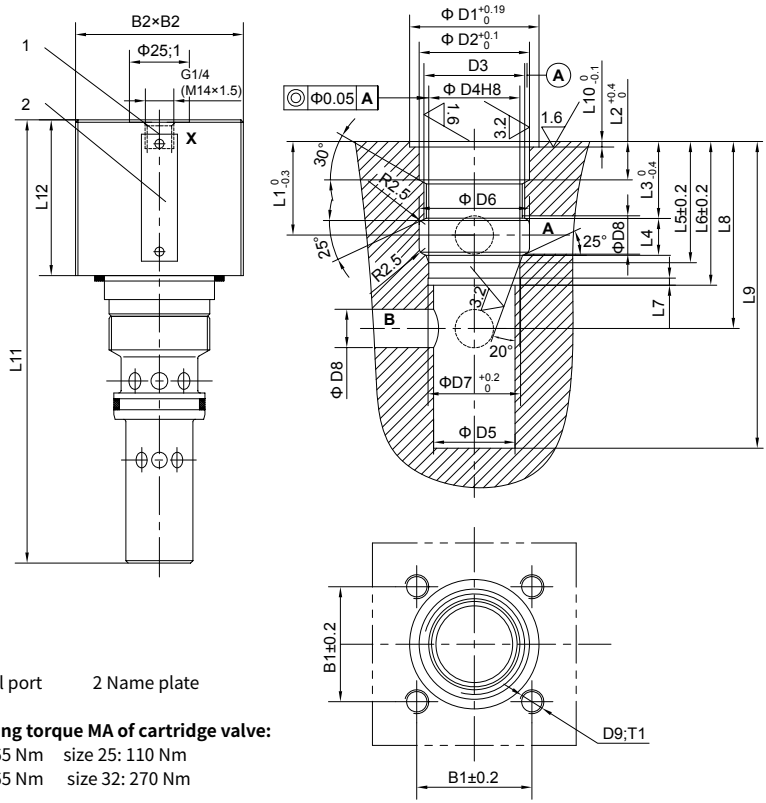


Pressure differential
P in in relation to flow Q,
measured over the check valve

Unit dimensions

(Dimensions in mm)

·Installation in manifolds (cartridge valve)



1 Control port 2 Name plate

Tightening torque MA of cartridge valve:
size 12: 65 Nm size 25: 110 Nm
size 16: 65 Nm size 32: 270 Nm

Ports A and B can be optionally arranged about the circumference.
Attention! The valve fixing holes must not be damaged.

Note: the cartridge valve is incompact structure but not integral, so when fixing, it can refer to "Page 03/14". First fix the sleeve with thread, then fix other components, and the cover is last.

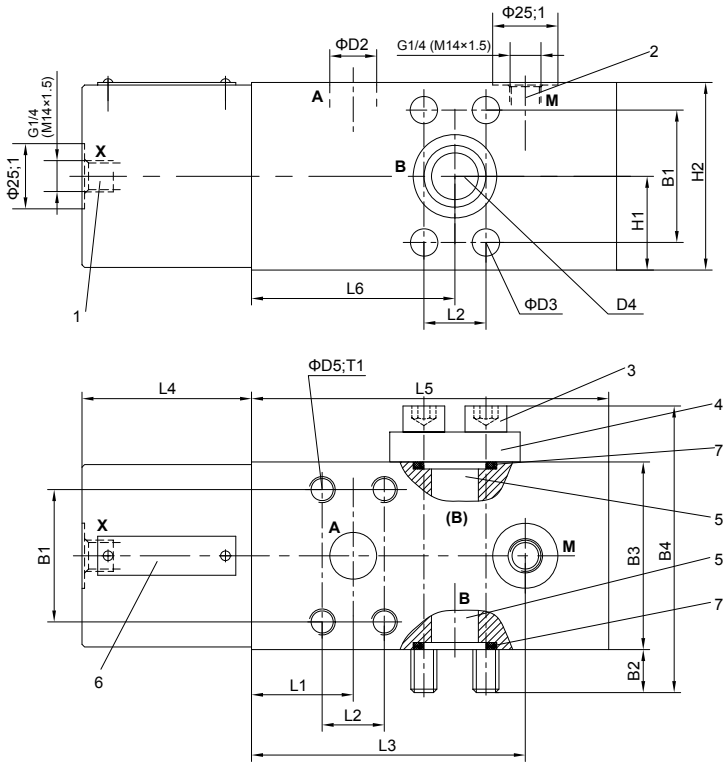
Type	B1	B2	D1	D2	D3	D4	D5	D6	D7	D8	D9	T1	L1	L2	L3	L4	L5
FD12KA10	48	70	54	46	M42×2	38	34	46	38.6	16	M10	16	39	16	32	15.5	50.5
FD16KA10	48	70	54	46	M42×2	38	34	46	38.6	16	M10	16	39	16	32	15.5	50.6
FD25KA10	56	80	60	54	M52×2	48	40	60	48.6	25	M12	19	50	19	39	22	65
FD32KA10	66	95	72	65	M64×2	58	52	74	58.6	30	M16	23	52	19	40	25	71

Type	L6	L7	L8	L9	L10	L11	L12	Valve fixing screws/Tighting torque	M_A(Nm)	Wight
FD12KA10	60	3	78	128	2.3	191	65	4 pcs M10×70 GB/T70.1-10.9	69	2.8kg
FD16KA10	60	3	78	128	2.3	191	65	4 pcs M10×70 GB/T70.1-10.9	69	2.8kg
FD25KA10	80	4	105	182	2.3	253	75	4 pcsM12×80 GB/T70.1-10.9	120	5.6kg
FD32KA10	85	4	115	198	2.3	289	94	4 pcsM16×100 GB/T70.1-10.9	295	7.5kg

Unit dimensions

(Dimensions in mm)

·SAE flange, without safety valve



SAE flange connection:
Operating pressure : 420bar
Flange mounting screws and blanking flange are included within the scope of supply.

1 Control port
2 Measuring port
3 Flange fixing screws
4 Cover
5 Optional port B
6 Name plate
7 O-ring

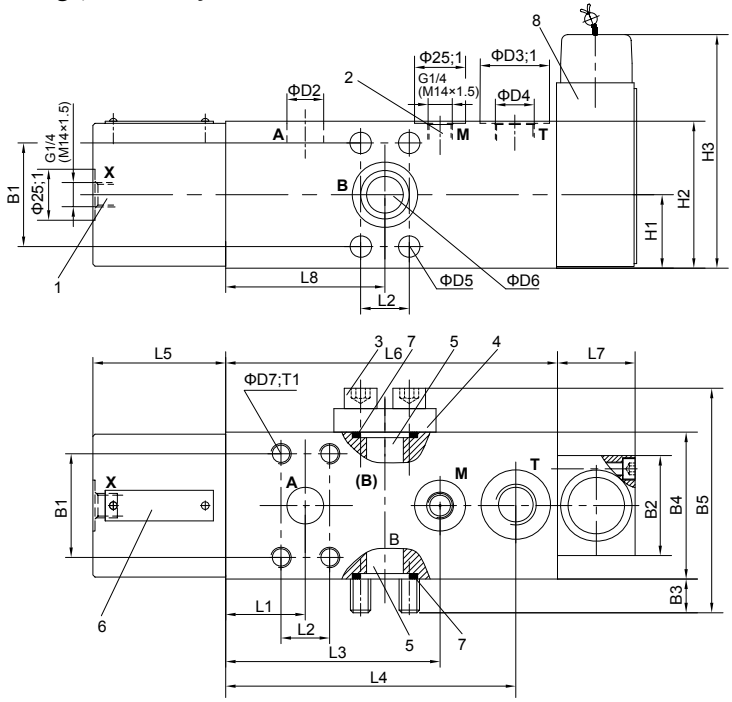
Type	B1	B2	B3	B4	D1	D2	D3	D4	D5	H1	H2	L1	L2	L3	L4
FD12FA10	50.8	16.5	72	110	43	18	10.5	18	M10	36	72	39	23.8	105	65
FD16FA10	50.8	16.5	72	110	43	18	10.5	18	M10	36	72	39	23.8	105	65
FD25FA10	57.2	14.5	90	132	50	25	13.5	25	M12	45	90	50	27.8	148	75
FD32FA10	66.7	20	105	154	56	30	15	30	M14	50	105	52	31.8	155	94

Type	L5	L6	T1	Weight	O-ring(7)	Valve fixing screws
FD12FA10	140	78	15	7kg	25×3.5	4 pcs M10×100 GB/T70.1-10.9
FD16FA10	140	78	15	7kg	25×3.5	4 pcs M10×100 GB/T70.1-10.9
FD25FA10	200	105	18	16kg	32.92×3.53	4 pcs M12×120 GB/T70.1-10.9
FD32FA10	215	115	21	21kg	37.7×3.53	4 pcs M14×140 GB/T70.1-10.9

Unit dimensions

(Dimensions in mm)

·SAE flange, with safety valve



SAE flange connection:
Operating pressure : 420bar
Flange mounting screws and blanking flange are included within the scope of supply.

1 Control port
2 Measuring port
3 Flange fixing screws
4 Cover
5 Optional port B
6 Name plate
7 O-ring
8 Safety valve

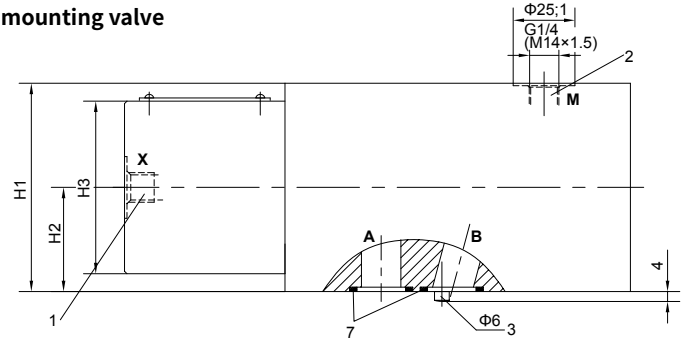
Type	B1	B2	B3	B4	B5	D1	D2	D3	D4		D5	D6	D7	H1	H2	H3	L1
									Inch	Metric							
FD12FB10	50.8	49	16.5	72	110	43	18	34	G1/2	M22×1.5	10.5	18	M10	36	72	118	39
FD16FB10	50.8	49	16.5	72	110	43	18	34	G1/2	M22×1.5	10.5	18	M10	36	72	118	39
FD25FB10	57.2	78	14.5	90	132	50	25	42	G3/4	M27×2	13.5	25	M12	45	90	145	50
FD32FB10	66.7	78	20	105	154	56	30	42	G3/4	M27×2	15	30	M14	50	105	145	52

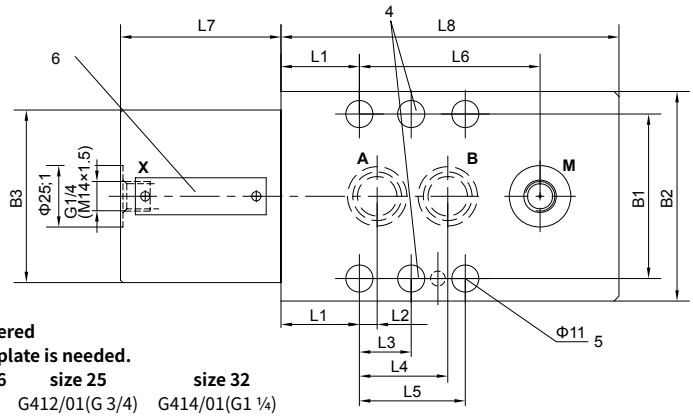
Type	L2	L3	L4	L5	L6	L7	L8	T1	Weight	O-ring(7)	valve fixing screws
FD12FB10	23.8	105	141.5	65	162	38	78	15	9kg	25×3.5	4 pcs M10×100
FD16FB10	23.8	105	141.5	65	162	38	78	15	9kg	25×3.5	4 pcs M10×100
FD25FB10	27.8	148	198	75	225	50	105	18	18kg	32.92×3.53	4 pcs M12×120
FD32FB10	31.8	155	215	94	240	50	115	21	24kg	37.7×3.53	4 pcs M14×140

Unit dimensions

(Dimensions in mm)

·Sub-plate mounting valve





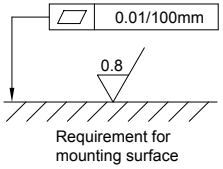
It must be ordered if connection plate is needed.

Sizes 12 and 16	size 25	size 32
G460/01(G 3/8)	G412/01(G 3/4)	G414/01(G1 ¼)
G461/01(G1/2)	G413/01 (G1)	G415/01(G1 ½)

Notes:

Only use a sub-plate mounting valve for panel mounting!

1 Control port
2 Measuring port
3 Locating pin
4 Not for sizes 12, 16 and 25
5 4 valve fixing holes for sizes 12, 16 and 25
6 valve fixing holes for size 32
6 Name plate



Type	B1	B2	B3	H1	H2	H3	L1	L2	L3	L4	L5	L6
FD12PA10	66.7	85	70	85	42.5	70	31.8	7.2	-	35.8	42.9	73.2
FD16PA10	66.7	85	70	85	42.5	70	31.8	7.2	-	35.8	42.9	73.2
FD25PA10	79.4	100	80	100	50	80	38.9	11.1	-	49.2	60.3	109.1
FD32PA10	96.8	120	95	120	60	95	35.3	16.7	42.1	67.5	84.2	119.7

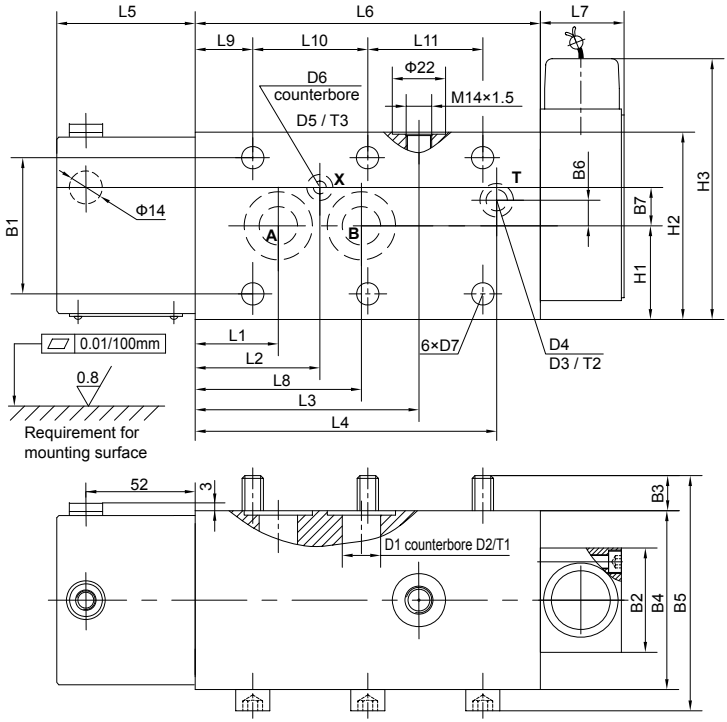
Type	L7	L8	Valve fixing screws/tighting torque	M_A(Nm)	Weight	O-ring(7)
FD12PA10	65	140	4 pcs M10×100 GB/T70.1-10.9	75	9kg	21.3×2.4
FD16PA10	65	140	4 pcs M10×100 GB/T70.1-10.9	75	9kg	21.3×2.4
FD25PA10	75	200	4 pcs M10×120 GB/T70.1-10.9	75	18kg	29.82×2.62
FD32PA10	94	215	6 pcs M10×140 GB/T70.1-10.9	75	24kg	38×3

Unit dimensions

(Dimensions in mm)

· Special sub-plate amounting check-q-meter , with safety valve

Dimension of Check-Q-meter type FD12PB10/...
Dimension of Check-Q-meter type FD16PB10/...



Type	B1	B2	B3	B4	B5	B6	B7	D1	D2	D3	D4	D5	D6	D7
FD12PB10/...	64	49	16	84	11	12.5	18	18	32	15.7	10	12.2	6	10.5
FD16PB10/...	64	49	16	84	11	12.5	18	18	32	15.7	10	12.2	6	10.5

Type	H1	H2	H3	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11
FD12PB10/...	44	88	126	39	58.5	105	141.5	65	162	38	78	27	54	54
FD16PB10/...	44	88	126	39	58.5	105	141.5	65	162	38	78	27	54	54

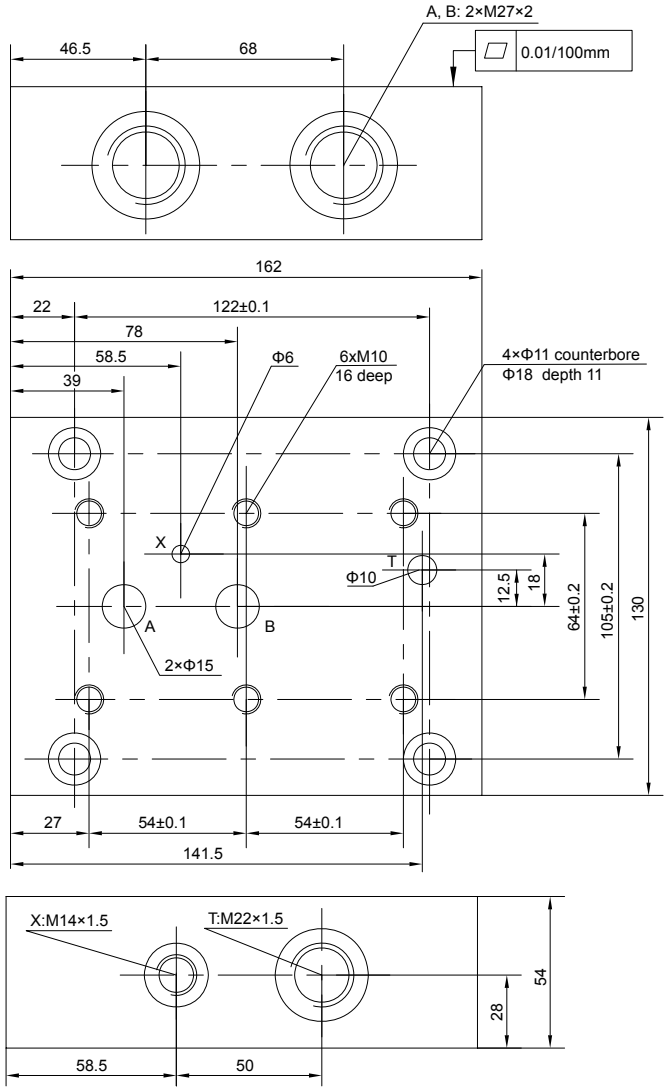
Type	T1	T2	T3	Fixing screws	O-ring(7)		
FD12PB10/...	2.7	1.9	1.4	4pcs M10×100	25×3.53	12×2	9.25×1.78
FD16PB10/...	2.7	1.9	1.4	GB/T70.1-10.9	25×3.53	12×2	9.25×1.78

Unit dimensions

(Dimensions in mm)

·Sub-plate for special check-Q-meter with safety valve

Sub-plate dimension of Check-Q-meter type FD12PB10/...
Sub-plate dimension of Check-Q-meter type FD16PB10/...



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